

Remote Programming Guide

Overview

This brief is intended to assist the user interested in remote programming of any Cryo-con instrument. The remote interface language is common to all Cryo-con products.

Since the language supports both simple and advanced functions, it may initially seem complex. However, the use of English language keywords and a tree-structured architecture make it easy to read and learn.

Language Architecture

The programming language used by all Cryo-con instruments is described as follows:

- The industry standard SCPI language defined by the IEEE-488.2 standard is used. Therefore, anyone with experience in test and measurement will find it familiar.
- All Cryo-con instruments use the same language and future instruments will continue in the same fashion. Therefore, your investment in system software will not be lost when a product is revised or obsolete.
- Keywords used in commands are common English words, not cryptic acronyms. This makes command lines easy to read and understand, even for someone that is not familiar with the instrument.
- The SCPI is a 'tree structured' language where commands are divided into groups and associated commands into sub-groups. This architecture simplifies composing commands and improves readability.
- The command language is identical on each of the remote I/O ports including the Ethernet LAN, IEEE-488 and RS-232 serial port.

Purpose

If your intent is to remotely program a Cryo-con instrument with fairly simple sequences, you can skip to the section titled "[Commonly Used Commands](#)". This is a simple cheat-sheet format list of the commands that are most frequently used.

If you are an advanced user with a familiarity of the SCPI programming language, the section titled "[Remote Command Descriptions](#)" is a complete reference to all commands.

If you are not familiar with the SCPI language but need to perform advanced programming tasks, the SCPI is introduced in the next section.

For all users, the section titled "[Debugging Tips](#)" is often helpful and the "[Remote Command Tree](#)" is a single page listing that shows the syntax of each command.

An Introduction to the SCPI Language

SCPI is an acronym for **S**tandard **C**ommands for **P**rogrammable Instruments. Commonly pronounced 'skippy', it is an ASCII-based instrument command language defined by the IEEE-488.2 specification and is commonly used by test and measurement instruments.

SCPI commands are based on a hierarchical structure, also known as a tree system. In this system, associated commands are grouped together under a common node or root, thus forming subsystems. A portion the command tree for a Cryo-con instrument is shown here:

INPut	SYSTem
TEMPerature	BEEP
UNITs	ADRS
VARIance	LOCKout
SLOPe	
ALARm	
NAME	
LOOP	CONFig
SETPT	SAVE
RANGe	RESTore
RATE	

In the above, INPut and LOOP are root keywords whereas UNITs and RATE are second-level keywords. A *colon* (:) separates a command keyword from lower-level keyword.

Command Format

The format used to show commands is shown here:

```
INPut { A | B | C | D } : ALARm:HIGH <value>;NAME "name";
```

The command language is case-insensitive, but commands are shown here as a mixture of upper and lower case letters. The upper-case letters indicate the abbreviated spelling for the command. For shorter program lines, send the abbreviated form. For better program readability, send the long form.

For example, in the above statement, INP and INPUT are all acceptable.

Braces ({ }) enclose the parameter choices for a given command string. The braces are not sent as part of the command string.

A *vertical bar* (|) separates multiple parameter choices for a given command string.

Triangle brackets (< >) indicate that you must specify a numeric value for the enclosed parameter.

Double-quote (") marks must enclose string parameters.

Commands are terminated using a semicolon (;) character. The semicolon at the end of the line is assumed and is optional.

The {}, |, <> and " characters are for the illustration of the command syntax and not part of the command syntax.

Command Separators

A *colon* (:) is used to separate a command keyword from a lower-level keyword. You must insert a *blank space* to separate a parameter from a command keyword.

Compound Commands

A semicolon (;) is used as a terminator character that separates commands within the same subsystem. For example, sending the following command string:

```
INPut A:UNITs K;TEMPer?;
```

has the same effect as sending the following two commands:

```
INPut A:UNITs K;  
INPut A:TEMPer?;
```

If multiple commands address different subsystems, the combination of a semicolon (;) and a colon (:) are used. The semi-colon terminates the previous command and the colon indicates that the next command is in a different subsystem. For example:

```
INPut A:TEMPer?;:LOOP 1:SETPt 123.45;
```

has the effect of sending the following two commands:

```
INPut A:TEMPer?;  
LOOP 1:SETPt 123.45;
```

Queries

You can query the current value of most parameters by adding a question mark (?) to the command. For example, the following command set the setpoint on control loop 1 to 123.45:

```
LOOP 1:SETPt 123.45;
```

You can change it into a query that reads the setpoint by using the following:

```
LOOP 1:SETPt?;
```

The instrument's response will be a numeric string such as: 123.45.

Compound queries are commonly used to save programming steps. For example, the query:

```
LOOP 1:SETPt?;PGAin?;IGAin?;DGAin?;
```

reports the loop 1 setpoint, P-gain, I-gain and D-gain. An example response is:

```
123.45;20.0;60;12.5;
```

Note that the response is also separated by semicolons.

The representation of the decimal symbol for floating point numbers must be a period, '.', instead of comma, ',' as customary used in some European countries.

Command Terminators

The termination of a command line is determined by the type of interface being used.

For the RS-232 serial port interface, command lines are terminated with any of the following: *carriage-return* (\n), *line-feed* (\r) or *null* (0).

On the Ethernet LAN and IEEE-488 (GPIB) interfaces, a hardware-handshake is used, so no termination character is required. If terminators are sent, they are ignored.

SCPI Common Commands

The IEEE-488.2 SCPI standard defines a set of common commands that perform basic functions like reset, self-test and status reporting. Note that they are called common commands because they must be common to all SCPI compliant instruments, not because they are commonly used.

Common commands always begin with an asterisk (*), are four to five characters in length and may include one or more parameters. Examples are:

```
*IDN?  
*CLS  
*OPC?
```

SCPI Parameter Types

The SCPI language defines several different data formats to be used in program messages and response messages.

Numeric Parameters: Commands that require numeric parameters will accept all commonly used decimal representations of numbers including optional signs, decimal points and scientific notation.

Enumeration Parameters: These are used to set values that have a limited number of choices. Query responses will always return an enumeration parameter in upper-case letters. Some examples of commands with enumeration parameters are:

```
INPut {A | B | C | D}:UNITs {K | C | F | S}  
LOOP {1 | 2}:TYPE {OFF | MAN | PID | TABLE | RAMPP}
```

String Parameters: String parameters can be up to 15 characters in length and can contain any ASCII characters excluding the double-quote ("). String parameters must be enclosed in double-quotes ("). For example:

```
CONFig 4:NAME "CoId Plate"
```

Commonly Used Commands.

A complete summary of remote commands is given in the User's Manual chapter titled "Remote Command Summary". The manual also has complete descriptions of all remote commands. This section is intended to show a few of the more commonly used commands.

①NOTE: Remote commands are not case sensitive.

Function	Command	Comment
Instrument Identification		
Read the instrument identification string	*idn?	Returns the instrument identification string in IEEE-488.2 format. For example:"Cryo-con,Model 32,204683,2.41" identifies the manufacturer followed by the model name, serial number and firmware revision code.
Input Channel Commands Parameter for the input is A, B, C or D corresponding to inputs A, B, C or D.		
Read the temperature on input channel B	input? b	Temperature is returned in the current display units. Format is a numeric string. For example: 123.4567
Set the temperature units on input channel A to Kelvin.	input a:units k	Choices are K- Kelvin, C- Celsius, F- Fahrenheit and S- native sensor units (Volts or Ohms).
Read the temperature units on channel B	input b:units?	Return is: K, C, F or S.
Control Loop Start/Stop commands		
Disengage all control loops.	stop	Both control loops are stopped.
Engage all control Loops.	control	Starts both control loops
Ask if control loops are on or off.	control?	Return is ON or OFF
LOOP Commands. Configure control loop outputs. Parameter is 1 or 2 corresponding to Loop 1 or Loop 2.		
Set the setpoint for control loop 1	loop 1:setpt 1234.5	Sets the loop 1 setpoint to 1234.5. Units are taken from the controlling input channel.
Read the setpoint for control loop 1	loop 1:setpt?	Reads the loop 1 setpoint as a numeric string.
Set the controlling source input for loop 1	loop 1:source a	Sets the Loop 1 controlling source to input channel A. Choices are any input channel.
Set the loop 2 P gain term for PID control.	loop 2:pgain 123.5	P gain is unit-less.
Set the loop 1 I gain term.	loop 1:igain 66.1	I gain has units of seconds.
Set the loop 2 D gain term.	loop 2:dgain 10.22	D gain has units of inverse-seconds.
Set the heater range for loop 1	loop 1:range hi	Choices are hi- high, mid- medium and low- low.
Read the loop 1 heater range	loop 1:range?	Reports HI, MID or LOW
Read the control mode for loop 1	loop 1:type?	Returns the control loop type. Choices are: OFF, MAN, PID, TABLE or RAMPP.
Set the control mode for loop 2	loop 2:type rampp	Choices are OFF, PID, MAN, TABLE and RAMPP
Set the output power level for manual control.	loop 1:pman 25	Sets the power output of loop 1 to 25% of full scale when the loop is in the manual output mode.
Read the current output power level	loop 2:htread?	Reports the current output power as a percentage of full scale.

Debugging Tips

1. To view the last command that the instrument received and the last response it generated, press the System key and then select the Network Configuration Menu. The last two lines of this menu show > and < characters. These two lines show the last command received by the instrument and the last response generated.
2. All commands written to the instrument must be terminated by a \n. Nothing will be parsed until a terminator is received. All \r characters are ignored. Command and response strings are limited to 80 characters.
3. Commands and queries written to the instrument always generate a response. The user should follow every data write with a data read operation. A data read completion indicates that the instrument has completed processing and is ready for more commands. The minimum response is a \n character. If a syntax error is detected, the instrument will respond with a NAK\n sequence.
4. Commands are parsed left to right. If a syntax error is detected, all commands preceding the error are executed. It is often easiest to test commands by using the Cryo-con utility software. Run the program, connect to the instrument and use the Interact mode to send commands and view the response.
5. Commands written to the instrument are case-insensitive but the instrument's response is always upper-case. Floating-point values are returned in their full precision. Large values are returned in C language notation. For example, 1.23 times 10 to the -12th power is returned as 1.23e-12.
6. For ease of software development, keywords in all SCPI commands may be shortened. The short form of a keyword is the first four characters of the word, except if the last character is a vowel. If so, the truncated form is the first three characters of the word. Some examples are: inp for input, syst for system alar for alarm etc.
7. It is often easiest to test commands by using the Cryo-con utility software. Run the program, connect to the instrument and use the Interact function to send commands and view the response. Some communications programs like Windows Hyperterminal can be used to interact with the instrument via the TCP or serial ports. Both TCP and UDP commands may be used with the TCPclient.exe or UDPclient.exe Windows program included with Application Brief AB-09.

Remote Command Tree

Control Loop Start/Stop commands

STOP
CONTRol
CONTRol?

SYSTEM commands

SYSTEM:LOCKout {ON | OFF}
SYSTEM:NVSave
SYSTEM:REMLed {ON | OFF}
SYSTEM:BEEP <seconds>
SYSTEM:DISTc {0.5 | 1 | 2 | 4 | 8 | 16 | 32 | 64}
SYSTEM:ADRS <address>
SYSTEM:RESeed
SYSTEM:HOME
SYSTEM:SYNctaps <taps>
SYSTEM:NAME "name"
SYSTEM:HWRev?
SYSTEM:FWREV?
SYSTEM:LINefreq {60 | 50}
SYSTEM:DRES {FULL | 1 | 2 | 3}
SYSTEM:PUControl {ON | OFF}

Configuration Commands

CONFig <ix>:NAME "name"
CONFig <ix>:SAVe
CONFig <ix>:RESTore

Input Commands

INPut? {A | B | C | D} or INPut {A | B | C | D}:TEMPerature?
INPut {A | B | C | D}:UNITs {K | C | F | S}
INPut {A | B | C | D}:NAME "Instrument Name"
INPut {A | B | C | D}:SENPr?
INPut {A | B | C | D}:VBlaS {1.0MV | 10MV}
INPut {A | B | C | D}:BRANge {Auto | 1.0K | 10K | 100K}
INPut {A | B | C | D}:EXCite {AC | DC}
INPut {A | B | C | D}:ISENix <ix>
INPut {A | B | C | D}:USENix <ix>
INPut {A | B | C | D}:ALARm?
INPut {A | B | C | D}:ALARm:HIGHest <setpt>
INPut {A | B | C | D}:ALARm:LOWEst <setpt>
INPut {A | B | C | D}:ALARm:HIENa { YES | NO }
INPut {A | B | C | D}:ALARm:LOENa { YES | NO }
INPut {A | B | C | D}:Clear
INPut {A | B | C | D}:LTENa { YES | NO }
INPut {A | B | C | D}:AUDio { YES | NO }
INPut {A | B | C | D}:MINimum?
INPut {A | B | C | D}:MAXimum?
INPut {A | B | C | D}:VARiance?
INPut {A | B | C | D}:SLOpe?
INPut {A | B | C | D}:OFFSet?
INPut:STATs:TIMe?
INPut:STATs:RESet

Loop Commands

LOOP {1 | 2}:SOURce {A | B | C | D}
LOOP {1 | 2}:SETPt <setpt>
LOOP {1 | 2}:TYPE { OFF | PID | MAN | TABLE | RAMPP }
LOOP {1 | 2}:TABelix <ix>
LOOP {1 | 2}:RANGe { HI | MID | LOW | MIN }
LOOP {1 | 2}:RAMP?
LOOP {1 | 2}:RATE <rate>
LOOP {1 | 2}:PGAin <gain>
LOOP {1 | 2}:IGAin <gain>
LOOP {1 | 2}:DGAin <gain>
LOOP {1 | 2}:PMAInal <pman>
LOOP {1 | 2}:OUTPwr?
LOOP {1 | 2}:HTRRead?
LOOP {1 | 2}:HTRHst?
LOOP {1 | 2}:LOAD {50 | 25}
LOOP {1 | 2}:MAXPwr <maxpwr>
LOOP {1 | 2}:MAXSet <maxset>

OVERTEMP commands

OVERtemp:ENABLE {ON | OFF}
OVERtemp:SOURce {A | B | C | D}
OVERtemp:TEMPerature <temp>

Sensor Calibration Curve Commands

CALcur <num>

IEEE Common Commands

*CLS
*ESE
*ESR
*OPC
*IDN?
*RST
*SRE
*STB

Relay Commands

RELays? {0 | 1}
RELays {0 | 1}:SOURce {A | B | C | D}
RELays {0 | 1}:HIGHest <setpt>
RELays {0 | 1}:LOWEst <setpt>
RELays {0 | 1}:HIENa { YES | NO }
RELays {0 | 1}:LOENa { YES | NO }

PID Table Commands

PIDTable <num>:NAME "Name String"
PIDTable <num>:NENTry?
PIDTable <num>

System Commands

SYSTem:LOCKout {ON | OFF}
SYSTem:NVSave
SYSTem:REMLed {ON | OFF}
SYSTem:BEEP <seconds>
SYSTem:DISTc {0.5 | 1 | 2 | 4 | 8 | 16 | 32 | 64}
SYSTem:ADRes <address>
SYSTem:RESeed
SYSTem:HOMe
SYSTem:SYNctaps <taps>
SYSTem:NAME "name"
SYSTem:HWRev?
SYSTem:FWREV?
SYSTem:LINEfreq {60 | 50}
SYSTem:DRES {FULL | 1 | 2 | 3}
SYSTem:PUControl {ON | OFF}
SYSTem:BAUD {9600 | 19200 | 38400 | 57200}

Network Commands

NETWork:IPADdress
NETWork:MACaddress

Mail Commands

MAIL {A | B | C | D} :ADDR "IPA"
MAIL {A | B | C | D}:FROM "from e-mail address"
MAIL {A | B | C | D}:DEST "to e-mail address"
MAIL {A | B | C | D}:PORT <port number>
MAIL {A | B | C | D}:STATE {ON | OFF}

Autotune Commands

LOOP {1 | 2}:AUTotune:START
LOOP {1 | 2}:AUTotune:EXIT
LOOP {1 | 2}:AUTotune:SAVE
LOOP {1 | 2}:AUTotune:MODe {P | PI | PID}
LOOP {1 | 2}:AUTotune:DELTap <num>
LOOP {1 | 2}:AUTotune:TIMEout <num>
LOOP {1 | 2}:AUTotune:AUTop?
LOOP {1 | 2}:AUTotune:AUTOi?
LOOP {1 | 2}:AUTotune:AUTod?
LOOP {1 | 2}:AUTotune:STATus?

Remote Command Descriptions

Control Loop Start / Stop Commands

STOP

Disengage both control loops.

CONTRo1

The control command will cause the instrument to enter the control mode by activating enabled control loops. To disable an individual loop, set its control type to OFF.

Note: To disengage temperature control, use the STOP command.

System Commands.

System commands are a group of commands associated with the overall status and configuration of the instrument rather than a specific internal subsystem.

SYSTem:LOCKout {ON | OFF}

Sets or queries the remote lockout status indicator. Used to enable or lock-out the front panel keypad of the instrument, thereby allowing or preventing keypad entry during remote operation.

SYSTem:NVSave

Save NV RAM to Flash. This saves the entire instrument configuration to flash memory so that it will be restored on the next power-up. Generally only used in environments where AC power is not toggled from the front panel. This includes remote and rack-mount applications.

SYSTem:REMLed {ON | OFF}

Sets or queries the remote LED status indicator on the instrument's front panel. Note that the Remote LED is automatically handled by the GPIB interface but must optionally be turned on and off when using the LAN or RS-232 interface.

SYSTem:BEEP <seconds>

Asserts the audible alarm for a specified number of seconds. Command only, no query.

SYSTem:DISTc {0.5 | 1 | 2 | 4 | 8 | 16 | 32 | 64}

Set or query the display filter time constant. The display filter is time-constant filter that is applied to all reported or displayed temperature data. Available time constants are 0.5, 1, 2, 4, 8, 16, 32 or 64 Seconds.

SYSTem:ADRS <address>

Selects the address that the IEEE-488.2 (GPIB) remote interface will use. The address is a numeric value between 1 and 31 with a factory default of 12. The addresses assigned to instruments must be unique on each GPIB bus structure. This command has no effect on other interfaces.

SYSTem:RESeed

Re-seeds the input channel's averaging filter, allowing the reading to settle significantly faster. The display filter may have filter time-constants that are very long. The RESEED command inserts the current instantaneous temperature value into the filter history, thereby allowing it to settle rapidly.

Note: The RESEED command is useful in systems where a computer is waiting for a reading to settle. Issuing the RESEED command will reduce the required settling time of the reading.

SYSTem:HOME

Causes the front panel display to go to the Operate Screen.

SYSTem:SYNCtaps <taps>

Sets or queries the number of taps in the synchronous filter. This is an advanced setup function. The default is 7 taps.

SYSTEM:NAME "name"

The controller contains a unit name string that may be set or queried using this command. This can be used to assign a descriptive name to the instrument.

SYSTem:HWRev?

Queries the instrument's hardware revision level.

SYSTem:FWREV?

Queries the instrument's firmware revision level.

SYSTem:LINEfreq {60 | 50}

Sets or queries the AC Power Line frequency setting which may be either 50 or 60 for 50Hz or 60Hz. Command only affects the operation of the synchronous cryo-cooler filter.

SYSTem:DRES {FULL | 1 | 2 | 3}

Sets or queries the controller's display resolution. Choices are:

- FULL: The VFD will display temperature with the maximum possible resolution.
- 1, 2 or 3: The VFD display will display the specified number of digits to the right of the decimal point.

NOTE: This command only sets the number of digits displayed on the front panel display. It does NOT affect the internal accuracy of the instrument or the format of measurements reported on the remote interfaces.

The main use for this command is to eliminate the flicker in low order digits when the controller is used in a noisy environment.

SYSTem:PUControl {ON | OFF}

Sets or queries the controller's power up in control mode setting. Power-up in control mode causes the controller to automatically enter control mode 10 seconds after AC power is applied. Exercise caution when using this command as it can have unintended consequences.

Configuration Commands**CONFig <ix>:NAME "name"**

Instrument setups can be named for user convenience. This command sets and queries the user configuration names. The parameter <ix> is the configuration number, which is 0 through 5. The second parameter, "name", is a string with a maximum length of 15 ASCII characters.

CONFig <ix>:SAVE

Saves an the current instrument setup to a user setup. <ix> is the index number of the desired instrument setup. Values may be 0 through 5. Command only.

CONFig <ix>:RESTore

Restores a previously stored user instrument setup. <ix> is the index number of the desired instrument setup. Values may be 0 through 5. Command only.

Input Commands

The INPUT group of commands are associated with the configuration and status of the four input channels.

Parameter references to the input channels may be:

- Numeric ranging in value from zero to two.
- Channel ID tags including CHA or CHB.
- Alphabetic including A or B.

INPUt? {A | B | C | D} or INPUt {A | B | C | D}:TEMPerature?

The INPUT query reports the current temperature reading on any of the input channels. Temperature is filtered by the display time constant filter and reported in display units. Query only.

INPUt {A | B | C | D}:UNITs {K | C | F | S}

Sets or queries the display units of temperature used by the specified input channel. Units may be K for Kelvin, C for Celsius, F for Fahrenheit or S for primitive sensor units. In the case of sensor units, the instrument will determine if the actual units are Volts or Ohms based on the actual sensor type.

INPUt {A | B | C | D}:SENPr?

The INPUT:SENPR query reports the reading on a selected input channel. For diode sensors, the reading is in Volts while resistor sensors are reported in Ohms. The reading is not filtered by the display time-constant filter. However, the synchronous input filter has been applied. Query only.

INPUt {A | B | C | D}:VBIAs {100MV | 10MV | 1.0MV | 100UV}

Sets or queries the constant-voltage mode voltage used on the specified input channel. This value only applies to sensors that use constant-voltage excitation. They are indicated by a sensor type of ACR. If this query is used with a sensor type other than ACR, it will always return N/A for not applicable.

Choices for bias voltages are:

- 100MV - 100milliVolt.
- 10MV - 10milliVolt.
- 1.0MV - 1.0milliVolt
- 100UV - 100microVolt.

INPUt {A | B | C | D}:ISENix <ix>

Sets or queries the sensor index number assigned to an input channel for FACTORY installed sensors. For user installed sensors, use to the USENIX command below.

A sensor index, <ix>, is taken from a table. A sensor index of zero indicates that there is no sensor connected. Refer to Appendix A in the User's Manual for the sensor index table and a complete description of sensors and indexing.

① Note: The use of the ISENIX command to assign a factory-installed sensor and the USENIX command to assign a user sensor are preferred to the use of the obsolete SENIX command.

The SENTYPE command may be used to query the name of a factory-installed sensor at a specific index.

INPut {A | B | C | D}:USENix <ix>

Sets or queries the sensor index number assigned to an input channel for USER installed sensors. For factory installed sensors, use the ISENIX command described above. An index number of 0 through 7 indicates user sensor curves 1 through 8.

① Note: The use of the ISENIX command to assign a factory installed sensor and the USENIX command to assign a user sensor are preferred to the use of the obsolete SENIX command.

The CALD command may be used to query information about the user installed sensor curves.

INPut {A | B | C | D}:ALARm?

Queries the alarm status of the specified input channel. Status is a two character string where:

- indicates that no alarms are asserted
- SF indicates a Sensor Fault condition.
- HI indicates a high temperature alarm
- LO indicates a low temperature alarm.

There is a 0.25K hysteresis in the assertion of a high or low temperature alarm condition.

The user selectable display time constant filter is applied to input channel temperature data before alarm conditions are tested.

INPut { A | B | C | D }:ALARm:HIGHest <setpt>

Sets or queries the temperature setting of the high temperature alarm for the specified input channel. When this temperature is exceeded, an enabled high temperature alarm condition will be asserted.

Temperature is assumed to be in the display units of the selected input channel. There is a 0.25K hysteresis in the assertion of a high or low temperature alarm condition.

<setpt> is the alarm setpoint temperature.

INPut { A | B | C | D }:ALARm:LOWEst <setpt>

Sets or queries the temperature setting of the low temperature alarm for the specified input channel. When the input channel temperature is below this, an enabled low temperature alarm condition will be asserted.

Temperature is assumed to be in the display units of the selected input channel. There is a 0.25K hysteresis in the assertion of a high or low temperature alarm condition.

<setpt> is the alarm setpoint temperature.

INPut { A | B | C | D }:ALARm:HIENa { YES | NO }

Sets or queries the high temperature alarm enable for the specified input channel. An alarm must be enabled before it can be asserted.

INPut { A | B | C | D }:ALARm:LOENa { YES | NO }

Sets or queries the low temperature alarm enable for the specified input channel. An alarm must be enabled before it can be asserted.

INPut { A | B | C | D }:MINimum?

Queries the minimum temperature that has occurred on an input channel since the STATS:RESET command was issued.

INPut { A | B | C | D }:MAXimum?

Queries the maximum temperature that has occurred on an input channel since the STATS:RESET command was issued.

INPut { A | B | C | D }:VARiance?

Queries the temperature variance that has occurred on an input channel since the STATS:RESET command was issued. Variance is calculated as the Standard Deviation squared.

INPut { A | B | C | D }:SLOpe?

Queries the input channel statistics. SLOPE is the slope of the best fit straight line passing through all temperature samples that have been collected since the STATS:RESET command was issued. SLOPE is in units of the input channel display per Minute.

INPut { A | B | C | D }:OFFSet?

Queries the input channel statistics. OFFSET is the offset of the best fit straight line passing through all temperature samples that have been collected since the STATS:RESET command was issued. OFFSET is in units of the input channel display.

Input Channel Statistics Commands

Temperature statistics on every enabled input channel are continuously accumulated.

Accumulation is initialized whenever a channel is first enabled, or, when a reset command is received.

The STATs commands include the RESet command and a TIME command that queries the duration of the accumulation. Queries of statistical data are made using the INPut commands.

STATs:TIME?

Queries the time duration over which input channel statistics have been accumulated. Time is reset by issuing the STAT:RESet command. Query only.

STATs:RESet

Resets the accumulation of input channel statistical data.

LOOP commands

Loop commands are used to configure and monitor the controllers temperature control loops.

Loop 1 is the controller's primary heater output channel. In the Model 42/44 it is a 4-range 50/25-Watt current source. The Model 24 has three ranges.

Loop 2 is a secondary output. In the Model 42/44 this control loop is a 10-Watt current source with 2 ranges. The Model 24 has a single range linear heater.

LOOP {1|2}:SOURCE {A | B | C | D}

Sets and queries the selected control loop's controlling input channel. Which may be any one of the four input channels.

LOOP {1|2}:SETPt <setpt>

Sets and queries the selected control loop's setpoint. This is a numeric value that has units determined by the display units of the controlling input channel. Values above the one set in the maximum setpoint, or below zero are rejected.

LOOP {1|2}:TYPE { OFF | PID | MAN | TABLE | RAMPP }

Sets and queries the selected control loop's control type. Allowed values are:

- Off** - loop disabled
- PID** - loop control type is PID
- Man** - loop is manually controlled
- Table** - loop is controlled by PID Table lookup.
- RampP** - loop is controlled by PID, but is in ramp mode.

LOOP {1|2}:TABeIix <ix>

Sets and queries the number of the PID table used when controlling in Table mode. Six PID tables are available to store PID parameters vs. setpoint and heater range. <ix> is the loop's control PID table index.

LOOP {1|2}:RANGe { HI | MID | LOW | MIN }

Sets or queries the control loop's output range.

Range determines the maximum output power available and is different for a 50Ω load resistance than for a 25Ω load.

Values of heater range for Loop 1 are: Hi, Mid, Low and Min. These correspond to the output power levels shown here.

Values for loop 2 are Hi and Low, corresponding to 10W or 1.0W into a 50Ω load.

Range	50Ω Load	25Ω Load
Hi	50W	25W
Mid	5W	2.5W
Low	0.5W	0.25W
Min	50mW	25mW

LOOP {1|2}:RAMP?

Queries the unit to determine if a temperature ramp is in progress on the specified control loop. Note that temperature ramps on the Loop 1 and Loop 2 channels are independent of each other. Query response is ON or OFF.

LOOP {1|2}:RATE <rate>

Sets and queries the ramp rate used by the selected control loop when performing a temperature ramp. <rate> is the ramp rate in Units / Minute. This may be a value between 0 and 100. Rate is in display units per Minute.

LOOP {1|2}:PGAin <gain>

Sets or queries the selected control loop's proportional gain term. This is the P term in PID and is a unit-less numeric field with values between 0 (off) and 1000.

LOOP {1|2}:IGAin <gain>

Sets and queries the integrator gain term used by the selected control loop. This is a numeric field with units of seconds. Allowed values are 0 (off) through 1000 seconds.

LOOP {1|2}:DGAin <gain>

Sets and queries the differentiator gain term used by the selected control loop. This is a numeric field with units of inverse seconds. Allowed values are 0 (off) through 1000/Seconds.

Note: Use of the D gain term can add significant noise. It should never be set to a value greater than 1/4 of the integrator gain.

LOOP {1|2}:PManua1 <pman>

Sets and queries the output power level used by the selected control loop when it is in the manual control mode. <value> is the desired selected control loop output power. This is a numeric field in units of percent of full scale. Actual output power will depend on the loop range setting.

LOOP {1|2}:OUTPwr?

Queries the output power of the selected control loop. This is a numeric field that is a percent of full scale.

LOOP {1|2}:HTRRead?

Queries the actual output power of either control loop. The output current of the heaters is continuously monitored by an independent read-back circuit. The read-back power reported by this command is a percent of full scale. The absolute value of full scale is determined by the selected heater range.

Note that the read-back value is a percent of full-scale power. To compute the output current, you must first compute the square-root of the read-back value.

LOOP {1|2}:LOAD {50 | 25}

Sets or queries the load resistance setting of the primary heater (Loop 1). Selections are:

50 for a 50Ω load and a 50W maximum output power.

25 for a 25Ω load and a 25W maximum output power.

Note: Loop 2 always requires a 50Ω load so this command is ignored.

LOOP {1|2}:MAXPwr <maxpwr>

Sets or queries the maximum output power setting of the selected control loop. <MaxPwr> is the desired maximum output power limit expressed as a percentage of full scale.

LOOP {1|2}:MAXSet <maxset>

Sets or queries the maximum allowed set point for the selected control loop. <MaxSet> is the desired maximum set point. Setpoint values are in units of the controlling input channel.

OVERTEMP commands

These commands are associated with the heater's Over Temperature Disconnect (OTD) feature. This is used to disconnect the heater if a specified temperature is exceeded on any selected input channel.

OVERtemp:ENABLE {ON | OFF}

Sets and queries the Over Temperature Disconnect enable. The OTD will not function if disabled.

OVERtemp:SOURce {A | B | C | D}

Sets and queries the input channel that is used as the source for the Over Temperature Disconnect feature.

OVERtemp:TEMPerature <temp>

Sets and queries the temperature used by the over temperature disconnect feature. Note that this temperature has the same units of the source input channel.

Sensor Calibration Curve Commands

The CALCUR commands are used to transfer sensor calibration curves between the controller and the host controller.

Curves are referenced by an index number. In the Model 42/44, there are eight user curves numbered 1 through 8.

The CALCUR data block consists of a header, multiple curve entries and a terminator character.

The header consists of four lines as follows:

Sensor Name: Sensor name string, 15 characters max
Sensor Type: Enumeration {diode | PT100 | PT1K | PT10K | ACR}
Multiplier: Signed numeric
Units: Units of calibration curve: {OHMS | VOLTS | LOGOHM}

Each entry of a curve contains a sensor reading and the corresponding temperature. Sensor readings are in units specified by the units of the curve using the CALDATA:UNITS command. These units may be OHMS, VOLTS or LOGOHM. Temperature is always in Kelvin.

The format of an entry is:

<sensor reading> <Temperature>

Where <sensor reading> is a floating-point sensor reading and <Temperature> is a floating-point temperature in Kelvin.

Numbers are separated by one or more white spaces.

ⓘ NOTE: Using the RS-232 interface, each line must be terminated by a New Line, a Carriage Return, a Line Feed or a Null character. This character is not used with the GPIB or LAN interfaces since the end of a line is signaled by the interface itself. Here, lines are transmitted to the controller by using sequential write commands.

Floating point numbers may be entered with many significant digits. They will be converted to 32 bit floating point. This supports about six significant digits.

The last entry of a table is indicated by a semicolon (;) character with no values in the numeric fields.

ⓘ NOTE: All curves must have a minimum of two entries and a maximum of 200 entries.

Entries may be sent to the controller in any order. The unit will sort the curve in ascending order of sensor reading before it is copied to Flash RAM. Entries containing invalid numeric fields will be deleted before they are stored.

The following is an example of a calibration curve transmitted to the controller via the GPIB interface:

```
CALCUR 1
Good Diode
Diode
-1.0
volts
0.34295 300.1205
0.32042 273.1512
0.35832 315.0000
1.20000 3.150231
1.05150 8.162345
0.53234 460.1436
;
```

Note: Factory installed calibration curves may not be changed or deleted with these commands.

CALCUR <index>

Sets or queries sensor calibration curve data.

Command Syntax:

```
CALCur <index>
"sensor name"
{diode | PT100 | PT1K | PT10K | ACR}
<multiplier>
{OHMS | VOLTS | LOGOHM}
<sensor reading 1> <Temperature 1>
<sensor reading 2> <Temperature 2>
•
<sensor reading N> <Temperature N>
;
```

Note: A new line (\n) character must be appended to each line when using the RS-232 serial port. They should not be included when using the GPIB or LAN interface.

The maximum number of entries in a curve is 200 and the minimum is 2.

<index> is a zero-based numeric index to the user calibration curve list.

<curve name> is a name to be assigned to the calibration curve. It is a minimum of 4 and a maximum of 15 ASCII characters.

<multiplier> is the temperature coefficient and curve multiplier.

<curve units> is the units of the curve. Choices are OHMS, VOLTS or LOGOHM.

The last entry in a calibration curve must be a single semicolon.



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